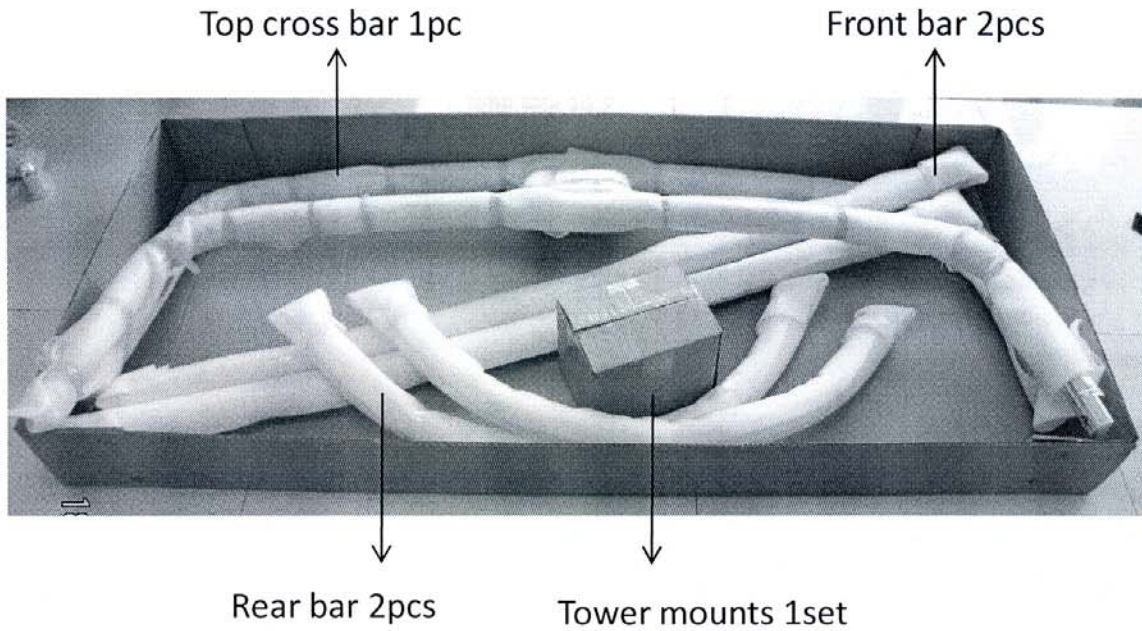
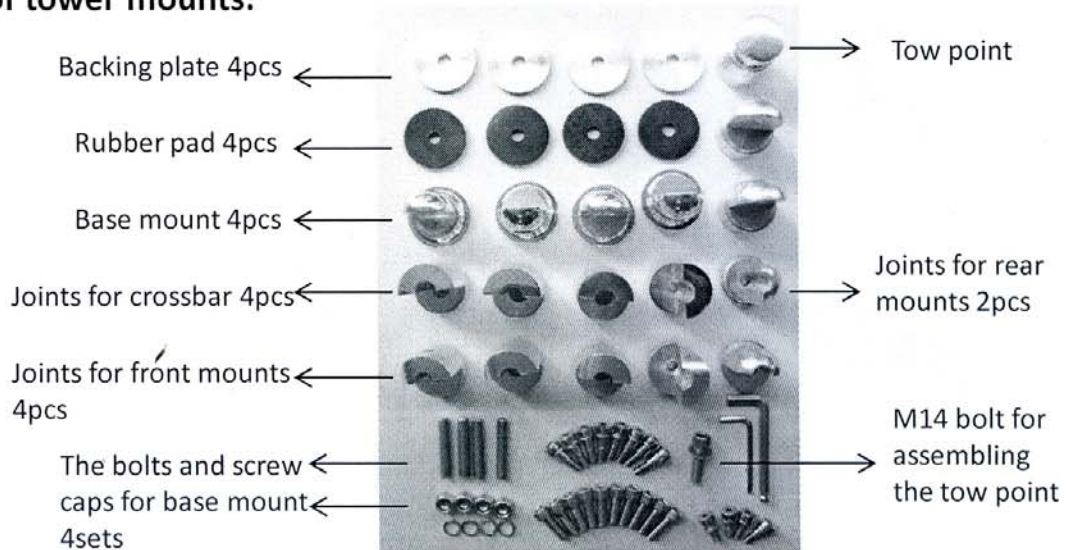


# K2 Wakeboarding Tower

Unpack the carton, there is 6 sections:



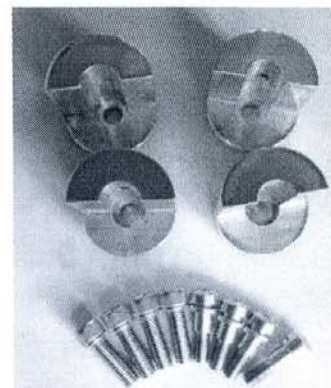
## Details of tower mounts:



## Step 1: Assemble the tower on the ground.

Please use the four joints and bolts in the right picture to assemble the front and rear legs onto the top crossbar.

Please only snug the bolts but don't tighten any bolt at this step.



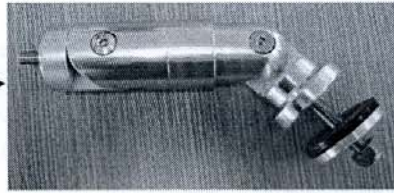


## Step 2: Assemble and install the tower mounts parts

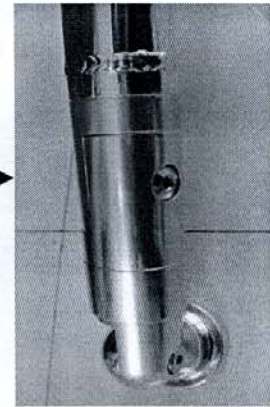
Please use the parts as shown in below pictures to assemble the rear mounts and front mounts.



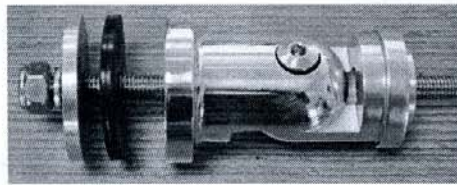
Front mounts



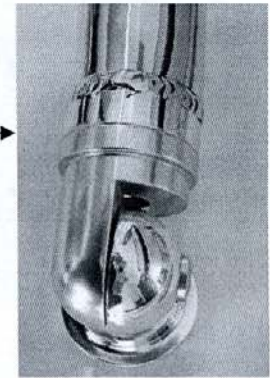
Assembled front mounts



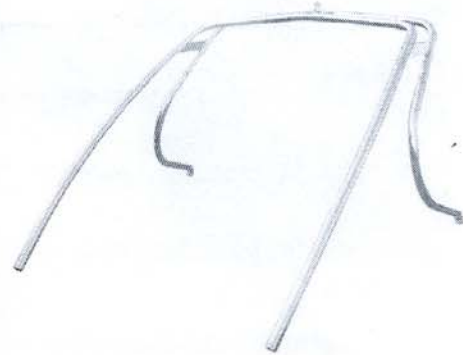
Rear mounts



Assembled rear mounts



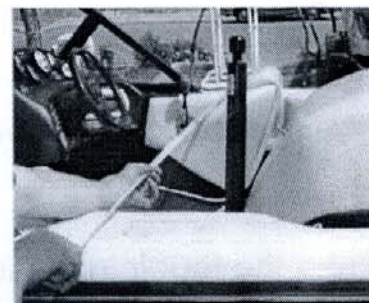
Mount them on the end of bar excluding the M14 bolts and screw caps for base mount. Now you can get the tower as shown in the right picture. **Please snug the bolts but do not tighten the bolts at this step.**



## Step 3: Measure and determine the mounting area on the boat.

With your tape measure, measure the distance across the beam of your boat where the rear mounts will be fixed and write it down.

Next, measure up from the rear mounts to the front mounting locations and mark a general location on the masking tape where the mount will sit.



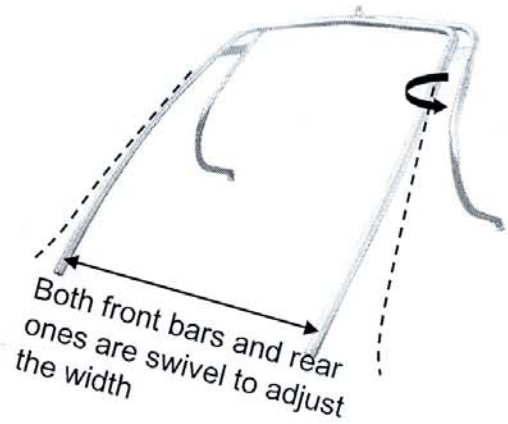


# K2 Wakeboarding Tower

## Step4: Verify the measure on the tower.

According to the measure that you got at last step, you can adjust the rear bars to fit it. please note both the front arms and the rear arms are swivel to adjust the width, the tower is designed to fit all boats from 68" to 108" wide beam.

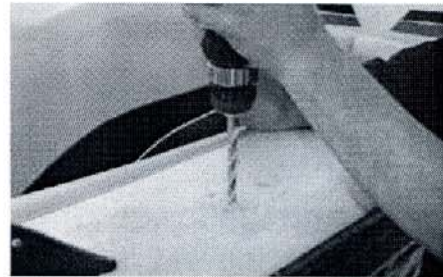
**IMPORTANT: THE LEFT AND RIGHT REAR BARS MUST BE ADJUSTED AT A SYMMETRICAL POSITION!**



## Step5: Drill holes and install the base mounts for rear bars

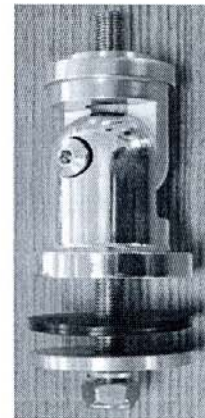
Now you can start drilling for the rear mounts. Before drilling, inspect the underside of these locations for obstructions such as wires or cables. After drilling holes, chamfer outer edges of the holes, this will prevent gel coat stress cracks.

Then install the rear base mount on the boat.



**IMPORTANT1: Don't drill the holes for front mounts at this step.**

**IMPORTANT2: Please use the base mount with a shoulder hole for rear bars.**



a sample of rear mount

## Step6: Install the tower on the boat

Lift the tower on the boat and mount the rear bars onto the base mounts.

All feet are swivel and can work with various mounting angles.

**Snug the bolts but do not fully tighten at this time.**

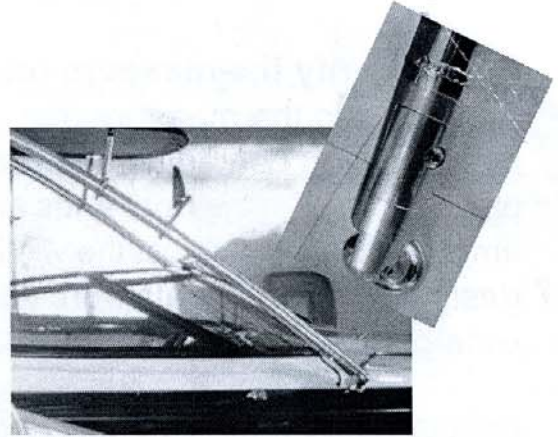


# K2 Wakeboarding Tower

## Step7: Determine and drill the holes for front mounts.

Rotate the front bars to get a symmetrical position and nice look. Then you can mark the mounting area where the front bar will be fixed and drill the holes for the base mounts.

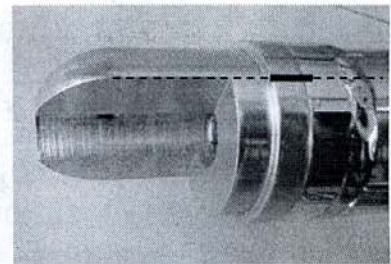
Install the base mount of front bar on the boat, then install the whole front mounts. The side mount is also available.



A sample of side mount

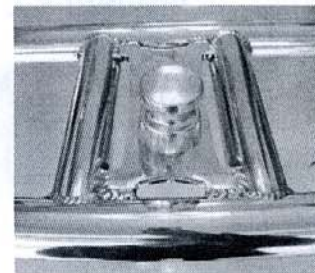
## Step8:

You are now ready to square up and center the loose assembly. Have someone stand in front of the boat and determine that the ski pylon is centered and the tower arms are symmetrical. Make any adjustments and get the best looking you prefer. **Now mark a line to position the fittings you need to tighten, and repeat this step for all swivel fittings.**



## Step9:

Install the tow point on the top cross bar with the M14 bolt.



**Step:10 Re-check and make sure tighten all hardware for completion of tower installation.**

## How to fold the tower

- I. Loose the bolt on the front mounts.
- II. Take off the rear legs from the rear mounts.
- III. Fold the tower backward.

## Care and Maintenance

- I. Be sure to check and tighten all fasteners and connections prior to every use.
- II. Be cautious when towing or driving under obstacles, low hanging structures or trees with your towers on.
- III. Use soap and water or general cleaners to clean your tower. Avoid abrasive materials that might scratch the tower's finish.